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### FOREWORD

This repair manual has been prepared to provide information covering general service repairs for the Automatic Transmission A442F.

Applicable models: FZJ80, HDJ80 series

For the service specifications and repair procedure of the above model other than those listed in this manual, refer to the following manuals.

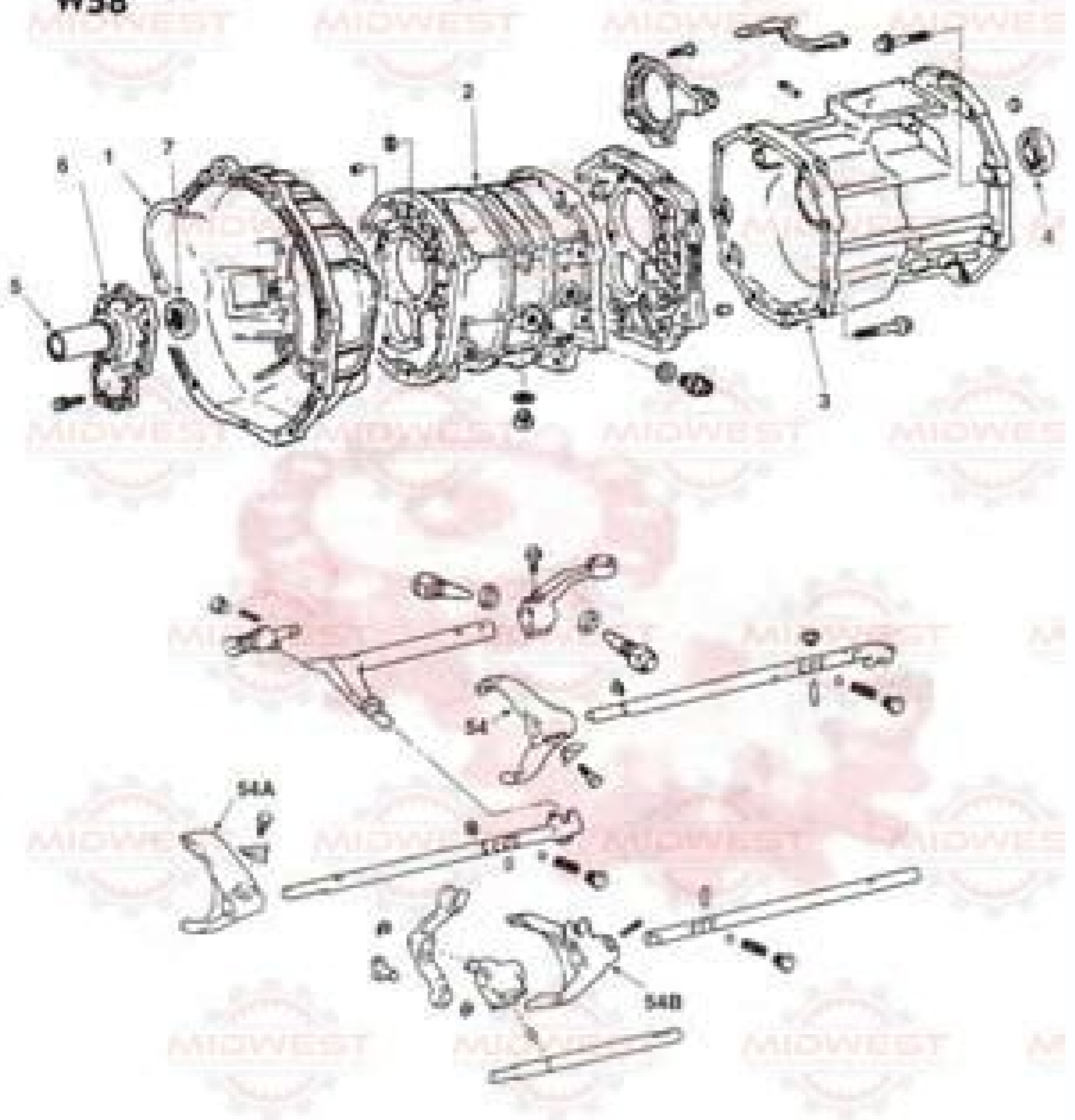
Manual Name	Pub. No.
• Land Cruiser (Hardtop, Canvastop and Station Wagon) Chassis and Body Repair Manual Supplement	RM315E
• A442F Automatic Transmission Hydraulic Circuit Diagram	ATH031F

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without notice.

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gear or ring gear flange. 3 1 . Install 41 AT-28 AUTOMATIC TRANSMISSION - COMPONENT PARTS REMOVAL Using a screwdriver, remove the snap ring. Then apply the specified seal lock adhesive to the bolt, nut or threads. Remove the planetary gears, one —way clutch and output shaft assembly. Land CruiserStation Wagon. So, make your 90 series landcruiser workshop manual available onlineand prove your respect TOYOTA LCRUISER 1HZ 100 SERIESWORKSHOP MANUAL. Where can I get the user and service/repair manual ToyotaHJ777.toyota landcruiser diesel 1hz, engine surging at light throttle andcruising at approx. HINT: Race diameter Coat the bearing with petroleum jelly, and install them onto the front clutch hub. Using a feeler gauge, measure the clearance between the driven gear and body. 32. CHECK PISTON STROKE OF FRONT CLUTCH Install SST to a dial indicator. Page 25 AT-12 AUTOMATIC TRANSMISSION - PREPARATION LUBRICANT SSM (SPECIAL SERVICE MATERIALS) Page 26 AT-13 AUTOMATIC TRANSMISSION - COMPONENT PARTS REMOVAL COMPONENT PARTS REMOVAL COMPONENTS... SST 09350-36010(09350-06020) Using screwdriver, remove the snap ring. REMOVE OVERDRIVE PLANETARY RING GEAR ASSEMBLY Remove the ring gear assembly from the O/D case. Page 131 AT-118 AUTOMATIC TRANSMISSION - COMPONENT PARTS INSTALLATION 26. Page 128 AT-115 AUTOMATIC TRANSMISSION - COMPONENT PARTS INSTALLATION Remove the set bolts.

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